

Styrene Signs

11x17" · 2x2 · 2x3 · 2x4 · 3x4 ft — File Specification Sheet

SPECIFICATION	REQUIREMENT
Available Sizes	11x17" · 2x2 ft · 2x3 ft · 2x4 ft · 3x4 ft
Material	White styrene plastic sheet (.040" / 1mm thickness)
Surface Finish	Semi-gloss — smooth printable surface
Print Method	Full color digital, 1-sided
Minimum Resolution	150 DPI at final print size (300 DPI preferred)
Bleed Required	0.125" on all 4 sides
Safe Zone	Keep all text/logos 0.125" from finished edge
Color Mode	CMYK — embed or convert all colors before exporting
Accepted File Formats	PDF (preferred) · AI, EPS, PNG also accepted
Background	White styrene shows through — avoid transparent backgrounds
Use	Indoor use only — not UV or weather resistant
Turnaround	3–5 business days after proof approval

IMPORTANT NOTES

- Styrene is a rigid white plastic — not foam core. It is thinner and lighter than foam board
- The substrate is white — any areas left transparent in your file will print as white
- Styrene is for indoor use only and will warp or fade if exposed to heat, UV light, or moisture
- For best results, set up your file at the exact finished size with 0.125" bleed on all sides
- Dark backgrounds and full-bleed designs print very well on styrene — colors are vibrant
- Avoid very fine reverse text (white text on dark background) below 8pt — it may not hold detail
- Mounting options: tape, adhesive strips, or lightweight standoffs work well with styrene

Upload your artwork after ordering

hightail.com/u/preprint — Include your order number. Proof sent within 2–4 hours.